Cutting Tool Sets



GENERAL PURPOSE 118° POINT - JOBBER LENGTH

Type 115 Black Oxide

- · Widely used in general purpose applications.
- Designed for a wide range of operating conditions and materials.

Type 100 Bright Finish

- Widely used in general purpose applications.
- · Designed for a wide range of operating conditions and materials.

Type 100-BN Titanium Nitride

- · Titanium Nitride extends cutting tool life.
- · Widely used in general purpose applications.
- Designed for a wide range of operating conditions and materials.

Type 128 Bright Finish 3/8" Reduced Shank

 General purpose 118° point HSS drill is designed for use in portable air or electric drilling equipment with 3/8" chucks.

Type 118 V-Line Black Oxide

- · American made value line drill
- These general purpose 118° point HSS drills are ideal for a wide variety of light tensile strength metal drilling applications.
- This series is designed for the user whose applications are well served with out the need for the tighter tolerances of our **standard Type 115**.



1/16 - 5/32" by 64ths + 3/16", 7/32", 1/4"

| Part # | | , | Qty of each |
|--------|------|----------------------------|-------------|
| 42000 | B-10 | Black Oxide - 118° Point | 1 |
| 43400 | J-10 | Bright Finish - 118° Point | 1 |

11 Pc.

| Part # | | 1/16 - 3/8" by 32nds | Qty of each |
|--------|------|----------------------------|-------------|
| 42010 | B-11 | Black Oxide - 118° Point | 1 |
| 43410 | J-11 | Bright Finish - 118° Point | 1 |

13 Pc.

| Part # | 1/16 - 1/4" by 64ths | Qty of each |
|-------------|---------------------------------|-------------|
| 42020 B-13 | Black Oxide - 118° Point | 1 |
| 43430 J-13 | Bright Finish - 118° Point | 1 |
| 48310 BN-13 | Titanium Nitride - 118° Point | 1 |
| 06073 SJ-13 | V-Line Black Oxide - 118° Point | 1 |

15 Pc.

| Part # | | 1/16 - 1/2" by 32nds | Qty of each |
|--------|-------|----------------------------------|-------------|
| 42030 | B-15 | Black Oxide - 118° Point | 1 |
| 43450 | J-15 | Bright Finish - 118° Point | 1 |
| 48320 | BN-15 | Titanium Nitride - 118° Point | 1 |
| 44540 | R-15 | 3/8" Reduced Shank Bright Finish | 1 |
| 06083 | SJ-15 | V-Line Black Oxide - 118° Point | 1 |





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